AMENDMENTS TO THE CLAIMS

Claims 1-30. (Canceled)

- 31. (Previously presented) A process for the stereospecific polymerization of an alpha-olefin, comprising polymerizing at least one alpha-olefin in the presence of a catalyst composition, optionally in the presence of one or more activators, under polymerization conditions, wherein the catalyst composition is formed from a mixture which comprises:
 - (1) a ligand characterized by the following general formula:

wherein R¹ is characterized by the general formula:

$$(Q'')_q$$
 E
 Q^5

wherein E is either carbon or nitrogen,

Q¹ and Q⁵ are substituents on the R¹ ring at a position ortho to E, with Q¹ and Q⁵ are independently selected from the group consisting of alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl and silyl, but provided that Q¹ and Q⁵ are not both methyl;

Q"_q represents additional possible substituents on the ring, with q being 1, 2, 3, 4 or 5 and Q" being selected from the group consisting of hydrogen, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, heteroalkyl, substituted heteroalkyl, heterocycloalkyl, substituted heterocycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, alkoxyl, aryloxyl, silyl, boryl, phosphino, amino, thio, seleno, halide, nitro, and combinations thereof;

T is a bridging group selected group consisting of -CR²R³- and -SiR²R³- with R² selected from the group consisting of hydrogen, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, heteroalkyl, substituted heteroalkyl, heterocycloalkyl, substituted heteroycloalkyl, aryloxyl, silyl, boryl, phosphino,

amino, thio, seleno, halide, nitro, and combinations thereof; R³ selected from the group consisting of aryl, substituted aryl, heteroaryl, and substituted heteroaryl; and provided that R² is different from R³;

J" is selected from the group consisting of heteroaryl and substituted heteroaryl;

- (2) a metal precursor compound characterized by the general formula M(L)_n wherein M is either hafnium or zirconium and each L is independently selected from the group consisting of halide, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, heteroalkyl, substituted heteroalkyl, heteroayl, substituted heterocycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, alkoxy, aryloxy, hydroxy, boryl, silyl, amino, amine, hydrido, allyl, diene, seleno, phosphino, phosphine, carboxylates, thio, 1,3-dionates, oxalates, carbonates, nitrates, sulphates, ethers, thioethers and combinations thereof or optionally two or more L groups are joined into a ring structure; n is 1, 2, 3, 4, 5, or 6; and
 - 3) optionally, at least one activator.
- 32. (Original) The process of claim 31, wherein said alpha olefin is propylene.
- 33. (Previously presented) The process of claim 31, further comprising providing a reactor with at least one polymerizable monomer and providing the catalyst composition or mixture to said reactor.

Please cancel claims 34-52, without prejudice.

53. (Original) A process for polymerizing propylene to crystalline polypropylene in a solution process, comprising contacting propylene monomer with a catalyst comprising a metalligand complex combined with an activator, combination of activators or activating technique, wherein at least one of said activators is a group 13 reagent and said metal-ligand complex is characterized by the formula:

$$\begin{array}{c|c}
R^4 & & & \\
R^5 & & & \\
R^6 & & & \\
R^{10} & & & \\
R^{11} & & & \\
R^{12} & & & \\
\end{array}$$

where M is zirconium or hafnium;

L¹, L², and L³ are independently selected from the group consisting of halide, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, heteroalkyl, substituted heteroalkyl, heteroayl, substituted heteroayl, substituted heteroayl, substituted heteroayl, substituted heteroayl, alkoxy, aryloxy, hydroxy, boryl, silyl, amino, amine, hydrido, allyl, diene, seleno, phosphino, phosphine, carboxylates, thio, 1,3-dionates, oxalates, carbonates, nitrates, sulphates, ethers, thioethers and combinations thereof or optionally two or more L groups are joined into a ring structure;

 R^1 is selected from the group consisting of 2,6-(Pr^i)₂- C_6H_3 -; 2- Pr^i -6-Me- C_6H_3 -; 2,6-Et₂- C_6H_3 -; or 2-sec-butyl-6-Et- C_6H_3 -;

T is a bridging group selected group consisting of -CR²R³- and -SiR²R³-

R³ is selected from the group consisting of aryl and substituted aryl;

 R^2 , R^4 , R^5 and R^6 are hydrogen;

either R^{10} , R^{11} , R^{12} , R^{13} , are each hydrogen; or one or more of R^{10} , R^{11} , R^{12} , R^{13} are methyl, fluoro, trifluoromethyl, methoxy, or dimethylamino; or R^{10} and R^{11} are joined to form a benzene ring and R^{12} and R^{13} are each hydrogen; and R_{14} is either hydrogen or methyl.

54. (Original) A process for polymerizing propylene to crystalline polypropylene in a solution process, comprising contacting propylene monomer with a catalyst comprising a metalligand complex combined with an activator, combination of activators or activating technique, wherein at least one of said activators is a group 13 reagent and said metal-ligand complex is characterized by the formula:

where M is zirconium or hafnium;

L¹ and L² are independently selected from the group consisting of halide, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, heteroalkyl, substituted heteroalkyl, heteroayl, substituted aryl, heteroaryl, substituted heteroayl, substituted heteroayl, alkoxy, aryloxy, hydroxy, boryl, silyl, amino, amine, hydrido, allyl, diene, seleno, phosphino, phosphine, carboxylates, thio, 1,3-dionates, oxalates, carbonates, nitrates, sulphates, ethers, thioethers and combinations thereof or optionally the two L groups are joined into a ring structure;

 R^1 is selected from the group consisting of 2,6(Pr^i)₂- C_6H_3 -; 2- Pr^i -6-Me- C_6H_3 -; 2,6-Et₂- C_6H_3 -; or 2-sec-butyl-6-Et- C_6H_3 -;

T is a bridging group selected group consisting of -CR²R³- and -SiR²R³-;

R³ is selected from the group consisting of aryl and substituted aryl;

R², R⁴, R⁵ and R⁶ are hydrogen; and

either R^{10} , R^{11} , R^{12} , R^{13} are each hydrogen; or one or more of R^{10} , R^{11} , R^{12} , R^{13} are methyl, fluoro, trifluoromethyl, methoxy, or dimethylamino; or R^{10} and R^{11} are joined to form a benzene ring and R^{12} and R^{13} are each hydrogen.

- 55. (Previously presented) The process of claim 31, wherein R² is hydrogen.
- 56. (Previously presented) The process of claim 31, wherein each of R⁴, R⁵ and R⁶ is hydrogen.

- 57. (Previously presented) The process of claim 56, wherein R³ is selected from the group consisting of benzyl, phenyl, naphthyl, 2-biphenyl, 2-dimethylaminophenyl, 2-methoxyphenyl, anthracenyl, mesityl, 2-pyridyl, 3,5-dimethylphenyl, o-tolyl, and phenanthrenyl.
- 58. (Previously presented) The process of claim 57, wherein Q^1 and Q^5 are both isopropyl; or both ethyl; or both sec-butyl; or Q^1 is methyl and Q^5 is isopropyl; or Q^1 is ethyl and Q^5 is secbutyl.
- 59. (Previously presented) The process of claim 58, wherein R^{10} , R^{11} , R^{12} , R^{13} are each hydrogen; or one or more of R^{10} , R^{11} , R^{12} , R^{13} are methyl, fluoro, trifluoromethyl, methoxy, or dimethylamino; or R^{10} and R^{11} are joined to form a benzene ring and R^{12} and R^{13} are each hydrogen.
- 60. (Previously presented) The process of claim 31, wherein each of R⁴ and R⁵ is hydrogen and R⁶ is either hydrogen or is joined to R⁷ to form a fused ring system.
- 61. (Previously presented) The process of claim 31, wherein R³ is selected from the group consisting of benzyl, phenyl, naphthyl, 2-biphenyl, 2-dimethylaminophenyl, 2-methoxyphenyl, anthracenyl, mesityl, 2-pyridyl, 3,5-dimethylphenyl, o-tolyl, and phenanthrenyl.
- 62. (Previously presented) The process of claim 31, wherein Q¹ and Q⁵ are, independently, selected from the group consisting of -CH²R¹⁵, -CHR¹⁶R¹⁷ and methyl, provided that not both Q¹ and Q⁵ are methyl, wherein R¹⁵ is selected from the group consisting of alkyl, substituted alkyl, aryl and substituted aryl; R¹⁶ and R¹⁷ are independently selected from the group consisting of alkyl, substituted alkyl, aryl and substituted aryl; and optionally R¹⁶ and R¹⁷ are joined together in a ring structure having from 3-50 non-hydrogen atoms.
- 63. (Previously presented) The process of claim 62, wherein Q^2 , Q^3 , and Q^4 are each hydrogen and Q^1 and Q^5 are both isopropyl; or both ethyl; or both sec-butyl; or Q^1 is methyl and Q^5 is isopropyl; or Q^1 is ethyl and Q^5 is sec-butyl.

64. (Previously presented) The process of claim 31, wherein R^1 or the variables Q^1 , Q^2 , Q^3 , Q^4 and Q^5 are chosen so that the R^1 moiety is selected from the group consisting of 2,6-(Pri)₂- C_6H_3 -; 2-Pri-6-Me- C_6H_3 -; 2,6-Et₂- C_6H_3 -; and 2-sec-butyl-6-Et- C_6H_3 -.

Please cancel claims 65-66, without prejudice.

- 67. (Previously presented) The process of claim 34, whereinR¹⁰, R¹¹, R¹², R¹³ are each hydrogen; or one or more ofR¹⁰, R¹¹, R¹², R¹³ are methyl, fluoro, trifluoromethyl, methoxy, or dimethylamino; or R¹⁰ and R¹¹ are joined to form a benzene ring and R¹² and R¹³ are each hydrogen.
- 68. (Previously presented) The process of claim 32, wherein two or more of R⁴, R⁵, R⁶ and R⁷ are joined to form a fused ring system having from 3-50 non-hydrogen atoms in addition to the pyridine ring and/or R⁴, R⁵ and R⁶ are each independently selected from the group consisting of alkyl, aryl, halide, alkoxy, aryloxy, amino, and thio.
- 69. (Previously presented) The process of claim 34, wherein R⁶ and R¹⁰ are joined to form a ring system having from 5-50 non-hydrogen atoms.
- 70. (Previously presented) The process of Claim 54 which further comprises recovering isotactic polypropylene, wherein the process is characterized in that when the temperature of the process is varied from a temperature below 90°C to a temperature above 100°C, a tacticity index value of the recovered isotactic polypropylene does not vary by more than 0.1 and a melting point of the recovered isotactic polypropylene does not vary by more than 10°C.
- 71. (Previously presented) The process of Claim 54 which further comprises recovering isotactic polypropylene having a weight average molecular weight of at least 100,000, wherein the process is characterized in that the melting point of the polypropylene does not vary by more than 10°C when the temperature of the solution process is varied from a temperature below 90°C to a temperature above 100°C.

Docket No. 2000-096DIV7
PATENT

- 72. (Currently Amended) A process for producing isotactic polypropylene comprising polymerizing propylene, in the presence of a <u>non-metallocene</u> polymerization catalyst that comprises Hf or Zr, under solution polymerization process conditions including a temperature of the solution process, and producing a polypropylene which is characterized by a tacticity index value which does not vary by more than 0.1 when the temperature of the solution process is varied from a temperature below 90°C to a temperature above 100°C.
- 73. (Currently Amended) A polymerization process for producing isotactic polypropylene, comprising polymerizing propylene, in the presence of a <u>non-metallocene</u> catalyst that comprises Hf or Zr, under solution polymerization process conditions including a temperature of the solution process, and producing polypropylene which is characterized by a melting point which does not vary by more than 10°C when the temperature of the solution process is varied from a temperature below 90°C to a temperature above 100°C.
- 74. (Currently Amended) A process for producing isotactic polypropylene comprising polymerizing propylene, in the presence of a <u>non-metallocene</u> catalyst that comprises Hf or Zr, under solution polymerization process conditions including a temperature of at least 110°C and producing polypropylene which has a weight average molecular weight of at least 100,000.

Please cancel claim 75, without prejudice.